SAFETY DATA SHEET

Revision date 19-Sep-2020

Version 11

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Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier Product Code

IMU.AP430.Q01.00

Product Name

VIM EPOXY PRIMER / SEALER ACTIVATOR

Other means of identification No information available

Recommended use of the chemical and restrictions on use

Hardener, Coatings

Details of the supplier of the safety data sheet

See section 16 for more information

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Section 2: HAZARDS IDENTIFICATION

Classification

Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 2
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 2
Aspiration toxicity	Category 1
Flammable liquids	Category 2

Label elements



HAZARD STATEMENTS Highly flammable liquid and vapor Causes severe skin burns and eye damage May cause an allergic skin reaction Suspected of causing cancer Suspected of damaging fertility or the unborn child May be fatal if swallowed and enters airways May cause damage to the following organs through prolonged or repeated exposure: Ears

PREVENTION

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Do not breathe dust/fume/gas/mist/vapors/spray. P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ ventilating/ lighting/ equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

RESPONSE

IF exposed or concerned: Get medical advice/attention.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or doctor/physician. If skin irritation or rash occurs: Get medical advice/attention.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting. Rinse mouth. **Fire**

In case of fire: Use CO2, dry chemical, or foam for extinction.

STORAGE

Store locked up. Store in a well-ventilated place. Keep cool.

DISPOSAL

Dispose of contents/containers in accordance with local regulations.

HAZARDS NOT OTHERWISE CLASSIFIED (HNOC)

No information available.

OTHER HAZARDS

Not applicable.

UNKNOWN ACUTE TOXICITY

0% of the mixture consists of ingredient(s) of unknown toxicity.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	weight-%
Xylenes	1330-20-7	10 - 25
Epoxy Curing Agent	Proprietary	5 - 10
Ethyl alcohol	64-17-5	5 - 10
Ethylbenzene	100-41-4	1 - 3
N-[3-(Trimethyoxysilyl)propyl]-1,2-ethanediamine	1760-24-3	1 - 3
Ethane-1,1-diamine, N,N-bis(3-(trimethylsiloxy)	74956-86-8	0.1 - 0.3
propyl)		
Toluene	108-88-3	0.1 - 0.3
OLIGOMERS OF	UNKNOWN	0.1 - 0.3
AMINOALKYLMETHOXYSILANES		

Section 4: FIRST AID MEASURES

First Aid Measures

General advice

IF exposed or concerned: Get medical advice/attention.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Skin Contact

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or doctor/physician. If skin irritation or rash occurs: Get medical advice/attention.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting. Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians

Treat symptomatically.

Section 5: FIRE FIGHTING MEASURES

Suitable extinguishing media

Dry chemical, CO2, water spray or alcohol-resistant foam.

Not to be used for safety reasons:

Strong water jet

Specific hazards arising from the chemical

Burning produces heavy smoke. Fire may produce irritating and/or toxic gases. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by skin contact.

Special protective equipment for fire-fighters

Wear self-contained breathing apparatus and protective suit. Cool containers with flooding quantities of water until well after fire is out. Do not allow run-off from fire-fighting to enter drains or water courses.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Avoid breathing vapors or mists. Remove all sources of ignition. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Take precautionary measures against static discharges.

For emergency responders

Use personal protection recommended in Section 8.

Environmental precautions

Do not allow into any sewer, on the ground or into any body of water. If the product contaminates lakes, rivers or sewage, inform appropriate authorities in accordance with local regulations. Prevent further leakage or spillage if safe to do so. Local authorities

should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Dispose of waste product or used containers according to local regulations. Clean with detergents. Avoid solvent cleaners. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly. Take up mechanically, placing in appropriate containers for disposal.

Section 7: HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Prevent the creation of flammable or explosive concentrations of vapor in air and avoid vapor concentration higher than the occupational exposure limits. Operators should wear anti-static footwear and clothing and floors should be of the conducting type. Use personal protection recommended in Section 8. Never use pressure to empty container. Comply with the health and safety at work laws. Prevent product from entering drains. Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Use only with adequate ventilation. Do not breathe dust/fume/gas/mist/vapors/spray. Use only in well-ventilated areas. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded.

General Hygiene Considerations

When using do not eat, drink or smoke. Wash contaminated clothing before reuse. Avoid contact with skin, eyes or clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep/store only in original container. Store in accordance with local regulations. Keep unauthorized personnel away. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Keep container tightly closed in a dry and well-ventilated place. Keep tightly closed in a dry and cool place.

Incompatible materials

Strong oxidizing agents. Acids.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

If S* appears in the OEL table, it indicates this chemical contains a skin notation.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Xylenes	STEL: 150 ppm	TWA: 100 ppm	
1330-20-7	TWA: 100 ppm	TWA: 435 mg/m ³	
Ethyl alcohol	STEL: 1000 ppm	TWA: 1000 ppm	IDLH: 3300 ppm
64-17-5		TWA: 1900 mg/m ³	TWA: 1000 ppm
		_	TWA: 1900 mg/m ³
Ethylbenzene	TWA: 20 ppm	TWA: 100 ppm	IDLH: 800 ppm
100-41-4		TWA: 435 mg/m ³	TWA: 100 ppm
			TWA: 435 mg/m ³
			STEL: 125 ppm
			STEL: 545 mg/m ³
Toluene	TWA: 20 ppm	TWA: 200 ppm	IDLH: 500 ppm
108-88-3		Ceiling: 300 ppm	TWA: 100 ppm
		5 II	TWA: 375 mg/m ³
			STEL: 150 ppm
			STEL: 560 mg/m ³

Appropriate engineering controls

Engineering Controls

Ensure adequate ventilation, especially in confined areas. Provide local exhaust ventilation. In case of insufficient ventilation, wear suitable respiratory equipment.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles. Face protection shield.

Skin and body protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Wear suitable protective clothing. Personnel should wear anti-static clothing made of natural fiber or of high temperature resistant synthetic fiber.

Hand Protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material. Always ensure that gloves are free from defects and that they are stored and used correctly. The performance or effectiveness of the glove may be reduced by physical / chemical damage and poor maintenance. Wear protective gloves.

Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Thermal Protection

No information available

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

liquid No information available Solvent clear No information available No information available 79 °C / 174 °F 7 °C / 45 °F No information available
No information available
No information available
8.04
.96
No information available

Other information

Section 10: STABILITY AND REACTIVITY

Reactivity

No information available.

Chemical stability	Stable under normal conditions.
Possibility of Hazardous Reactions	None under normal processing.
Hazardous polymerization	None under normal processing.
Conditions to avoid	Heat, flames and sparks.
Incompatible materials	Strong oxidizing agents. Acids.

Hazardous Decomposition Products Carbon monoxide. Carbon dioxide (CO2). Nitrogen oxides (NOx).

Section 11: TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye contact Causes serious eye damage Skin Contact May cause an allergic skin reaction Causes skin burns Ingestion May be fatal if swallowed and enters airways Inhalation Not applicable

Numerical measures of toxicity - Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Xylenes	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit)> 4350	= 5000 ppm (Rat) 4 h = 29.08
1330-20-7		mg/kg (Rabbit)	mg/L(Rat)4 h
Epoxy Curing Agent	= 2500 mg/kg (Rat)	= 550 mg/kg (Rabbit)	-
Ethyl alcohol 64-17-5	= 7060 mg/kg(Rat)	-	= 124.7 mg/L (Rat)4 h
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.4 mg/L (Rat)4 h
N-[3-(Trimethyoxysilyl)propyl]-1,2-et hanediamine 1760-24-3	= 2413 mg/kg (Rat)= 7460 µL/kg (Rat)	-	-
Ethane-1,1-diamine, N,N-bis(3-(trimethylsiloxy) propyl) 74956-86-8	-	-	-
Toluene 108-88-3	= 2600 mg/kg(Rat)	= 12000 mg/kg (Rabbit)	= 12.5 mg/L (Rat)4 h
OLIGOMERS OF AMINOALKYLMETHOXYSILANES UNKNOWN	-	-	-

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (dermal)	5784 Mg/kg
ATEmix (inhalation-dust/mist)	11.6 mg/l
ATEmix (inhalation-vapor)	85 mg/l

UNKNOWN ACUTE TOXICITY 0% of the mixture consists of ingredient(s) of unknown toxicity.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chemical Name	ACGIH	IARC	NTP	OSHA
Ethylbenzene 100-41-4	A3	Group 2B		Х

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen. IARC (International Agency for Research on Cancer) Group 2B - Possibly Carcinogenic to Humans. OSHA (Occupational Safety and Health Administration of the US Department of Labor) X - Present.

Skin corrosion/irritation Causes skin burns Serious eye damage/eye irritation Causes serious eye damage Skin sensitization May cause an allergic skin reaction Respiratory sensitization Not applicable Germ cell mutagenicity Not applicable Carcinogenicity Suspected of causing cancer Reproductive Toxicity Suspected of damaging fertility or the unborn child Specific target organ toxicity (single exposure) Not applicable Specific target organ toxicity (repeated exposure) May cause damage to the following organs through prolonged or repeated exposure: Ears Aspiration hazard May be fatal if swallowed and enters airways

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity Environmental precautions	Prevent product from ent	ering drains.	
Persistence and degradability No information available			
Bioaccumulation No information available			
<u>Mobility</u> No information available			
Other adverse effects	No information available		
	Section 13: DISPOS	AL CONSIDERATIONS	
Waste treatment methods			
Disposal of wastes	Disposal should be in acc regulations.	cordance with applicable regic	onal, national and local laws and
Contaminated packaging	Do not reuse container.		
	Section 14: TRANS	PORT INFORMATION	
14.1 UN/ID no 14.2 Proper shipping name	DOT UN3469 PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	IMDG_ UN3469 PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	IATA UN3469 PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE
14.3 Hazard Class 14.4 Packing Group 14.5 Environmental hazard 14.6 Special Provisions	3 8 II IB2, T7, TP2, TP8, TP28, 367 Emergency Response Guide	3 <i>8</i> II 163, 367 EmS-No	3 <i>8</i> II A3, A72, A803, A192
14.7 Transport in bulk according	Number 132 to Annex II of MARPOL 73/78 and	F-E, S-C the IBC Code No	o information available

The supplier may apply one of the following exceptions: Combustible Liquid (49 CFR 173.150(f)); Consumer Commodity (49 CFR 173.150(c), ICAO/IATA SP A112); Limited Quantity (49 CFR 173.150(b), ICAO Part 3 Chapter 4, IATA 2.7, IMDG Chapter 3.4); Viscous Liquid (49 CFR 173.121(b), IMDG 2.3.2.2, IATA 3.3.3.1.1, ICAO 3.2.2, ADR 2.2.3.1.5); Does Not Sustain Combustion (49 CFR 173.120(a), IATA 3.3.1.3, ICAO 3.1.3, IMDG 2.3.1.3, ADR 2.2.3.1.1 Note 1); or others as allowed under hazardous materials/dangerous goods regulations.

Section 15: REGULATORY INFORMATION

International Inventories

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL - Canadian Domestic Substances List

All components are listed or exempt from listing. Not all components are listed or exempt from listing

US Federal Regulations

Chemical Name	SARA 313 - Threshold Values %	Metals	Hazardous air pollutants (HAPs) content
Xylenes 1330-20-7 10 - 25	1		Present
Ethylbenzene 100-41-4 1 - 3	0.1		Present
Toluene 108-88-3 0.1 - 0.3	1		Present

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Xylenes 1330-20-7	100 lb			Х
Ethylbenzene 100-41-4	1000 lb	Х	Х	Х
Toluene 108-88-3	1000 lb	Х	Х	Х

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Xylenes	100 lb		RQ 100 lb final RQ
1330-20-7			RQ 45.4 kg final RQ
Ethylbenzene	1000 lb		RQ 1000 lb final RQ
100-41-4			RQ 454 kg final RQ
Toluene	1000 lb		RQ 1000 lb final RQ
108-88-3			RQ 454 kg final RQ

US State Regulations

Rule 66 status of product

Photochemically reactive.

California Proposition 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

U.S. EPA Label information

EPA Pesticide registration number Not applicable

U.S. State Right-to-Know Regulations

Chemical Name	٦
Proprietary Non-Hazardous Ingredient - Proprietary CAS	
Xylenes	-
1330-20-7	
Ethyl alcohol	
64-17-5	
Epoxy Curing Agent	ŀ
Ethylbenzene	-

100-41-4	
N-[3-(Trimethyoxysilyl)propyl]-1,2-ethanediamine	
1760-24-3	
Toluene	
108-88-3	

Section 16: OTHER INFORMATION

HMIS_	
Health hazards	3*
* = Chronic Health Hazard	
Flammability	3
Physical hazards	0
Personal Protection	Х

Product Stewardship
19-Sep-2020 No information available

Disclaimer

The information on this Safety Data Sheet (SDS) is based on the present state of our knowledge, current national legislation and guidelines. As the specific conditions of use of the product are outside the supplier's knowledge and control the user is responsible for ensuring that the requirements of relevant legislation are complied with. This SDS should not be construed as any guarantee of the technical performance or suitability for particular applications. UNLESS SUPPLIER AGREES OTHERWISE IN WRITING, SUPPLIER MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. SUPPLIER WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.

End of Safety Data Sheet